

# ACTIVITIES AT IMID (2022 – 2025)

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ÚSTAV  
KONSTRUOVÁNÍ



## Biotribology Research Group



## Team Pneuracer

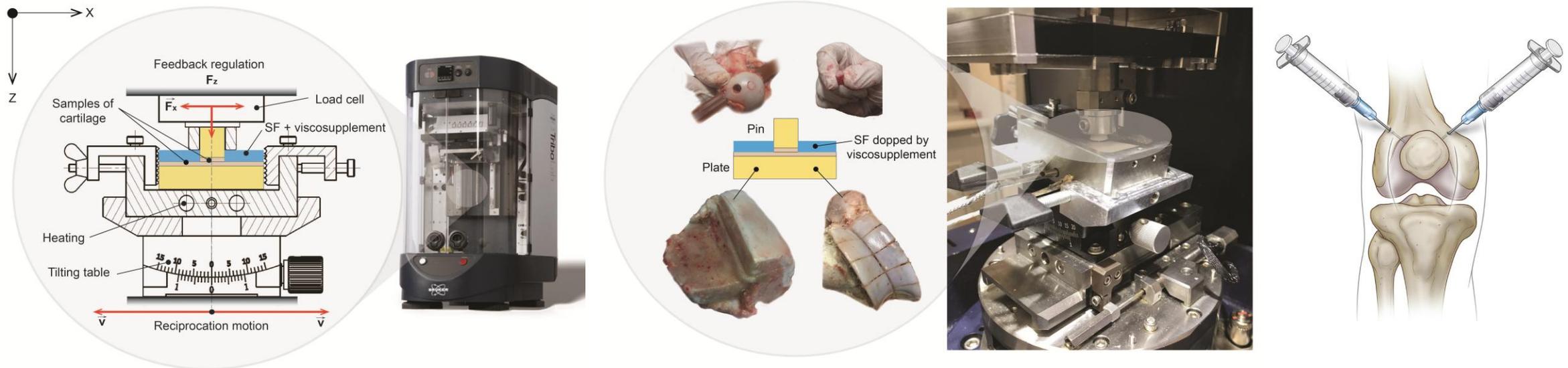


- Part-time job – 3 days
- 2 days - Research activities: Biotribology
- 1 day - Pneuracer

# Project – GACR Viscosupplementation

**GACR** - An investigation of joint fluid viscosupplementation and its impact on friction and lubrication (2019 – 2022)

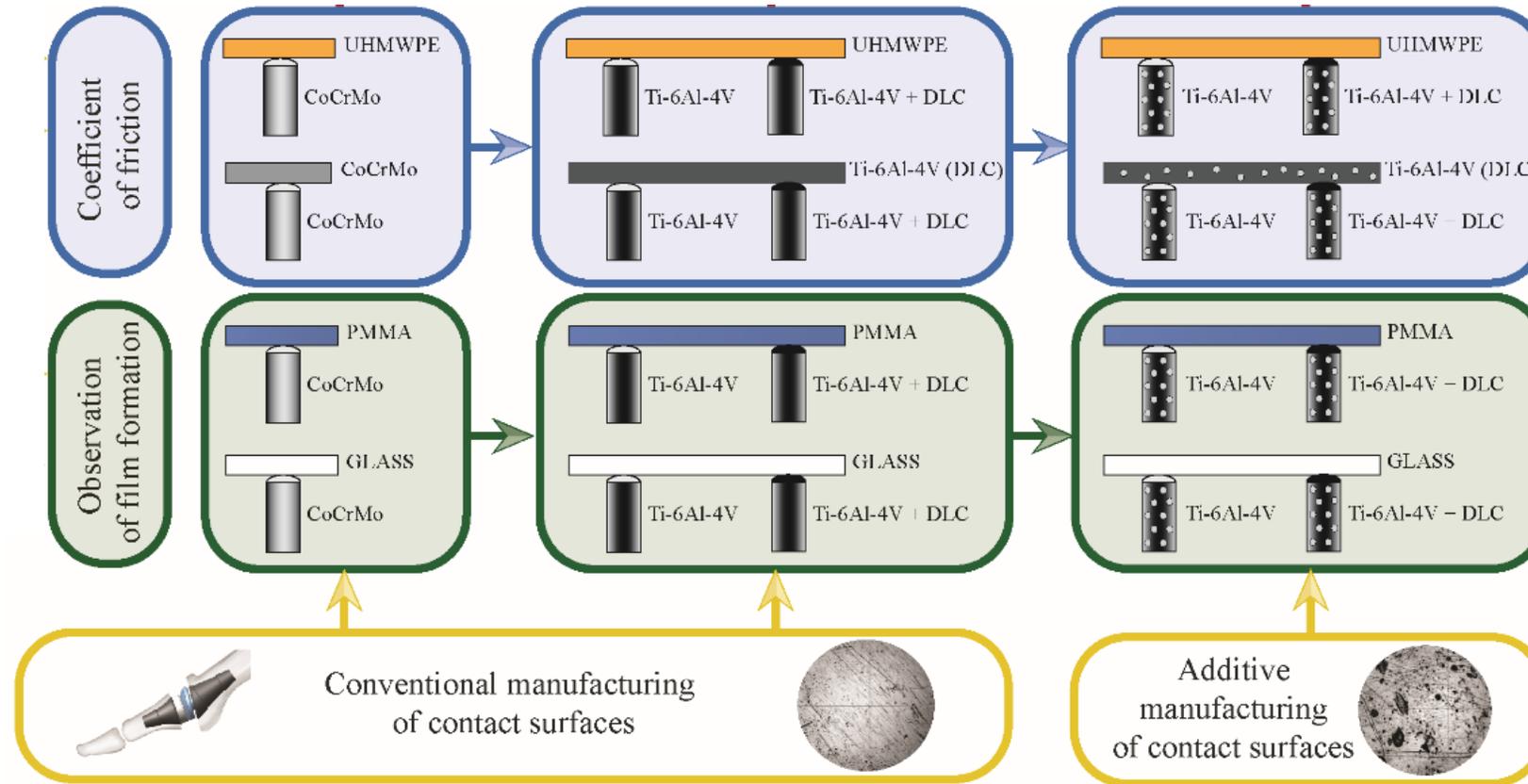
Czech Science Foundation President's Award - awarded project in the field of technical sciences



- A decrease in the COF was observed after application of the viscosupplements with a higher molecular weight.
- Viscosupplementation yields the most benefits for early stages of the osteoarthritis when most of the cartilage functions are still sound.

# Project - GACR 3D printed implants

- **GACR** - Study of lubrication of small joint implants produced by 3D metal printing (2021 – 2024)



# Project - GACR 3D printed implants

- **GACR** - Study of lubrication of small joint implants produced by 3D metal printing (2021 – 2024)

## Conditions

- Velocity 10 mm/s
- Load 0.1 N
- Contact pressure 45 – 53 MPa
- Total distance 3000 mm

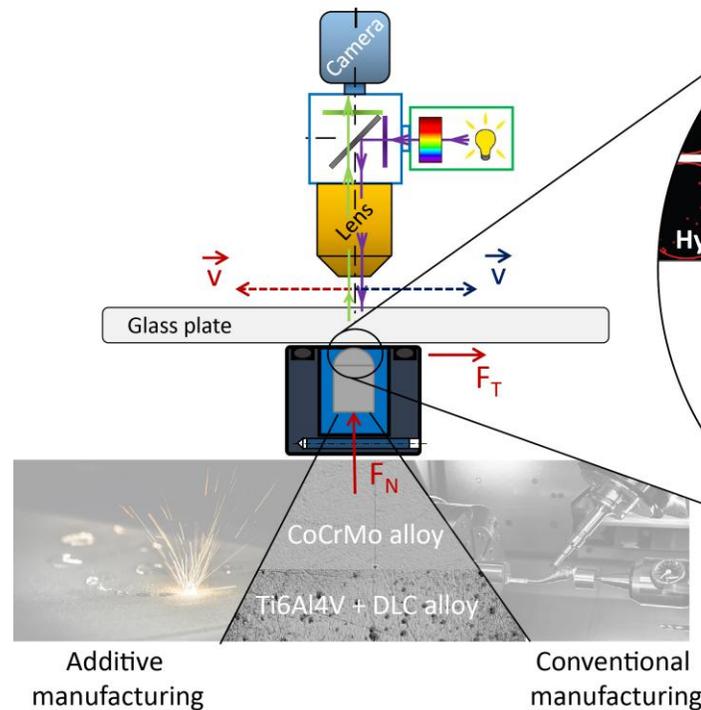
## Material combinations

- CoCrMo / Glass
- Ti6Al4V + DLC / Glass

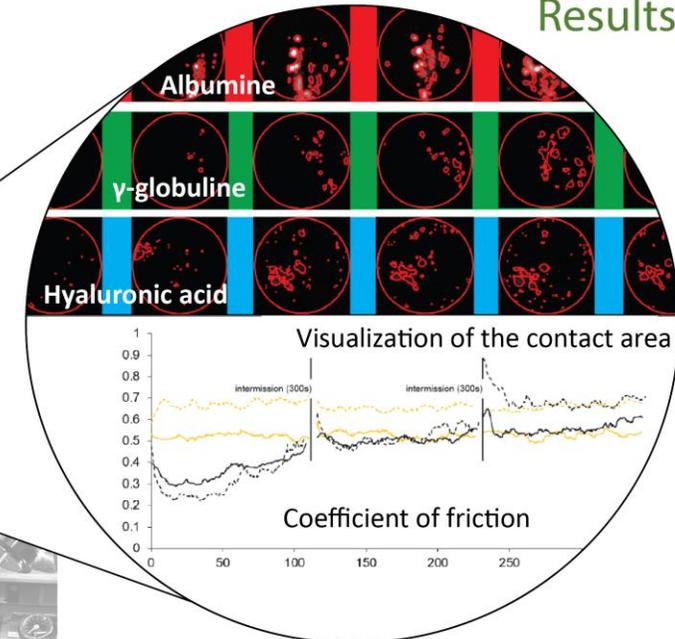
## Lubricant

Model synovial fluid  
(Albumin,  $\gamma$ -Globulin, Phospholipids, HA)

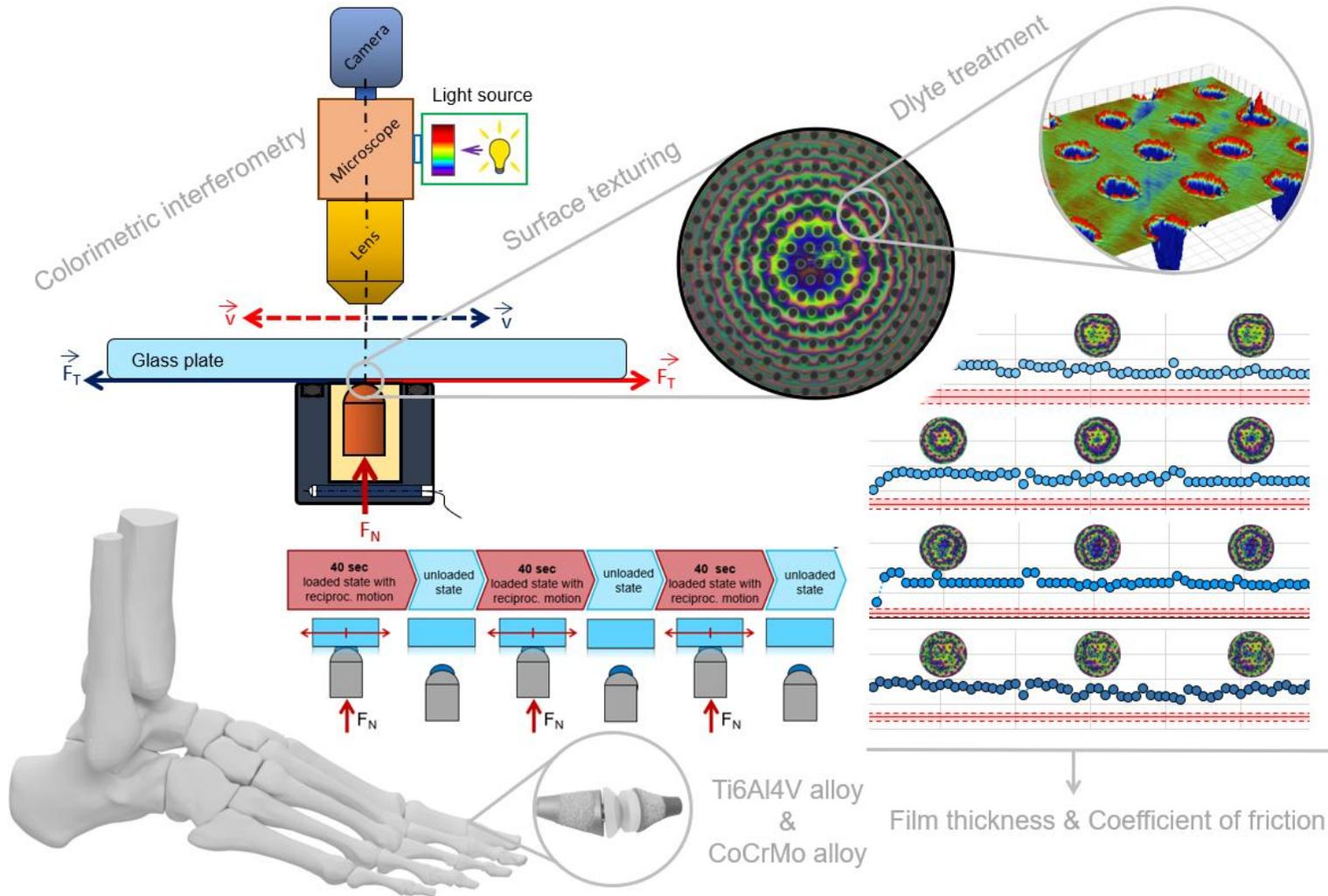
## Materials and Methods



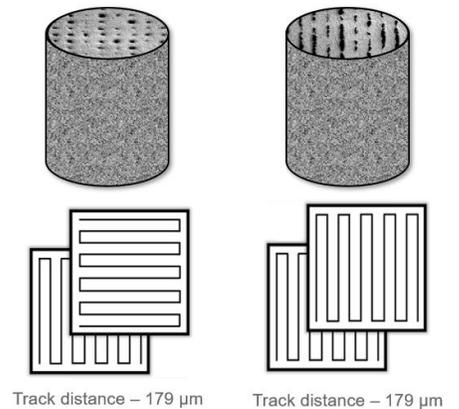
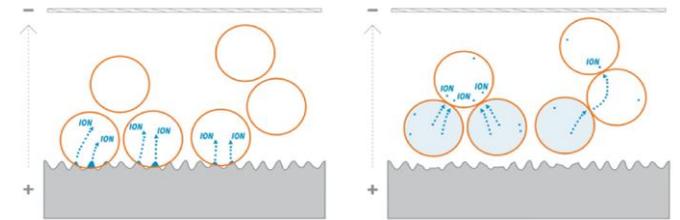
## Results



# Project - GACR 3D printed implants



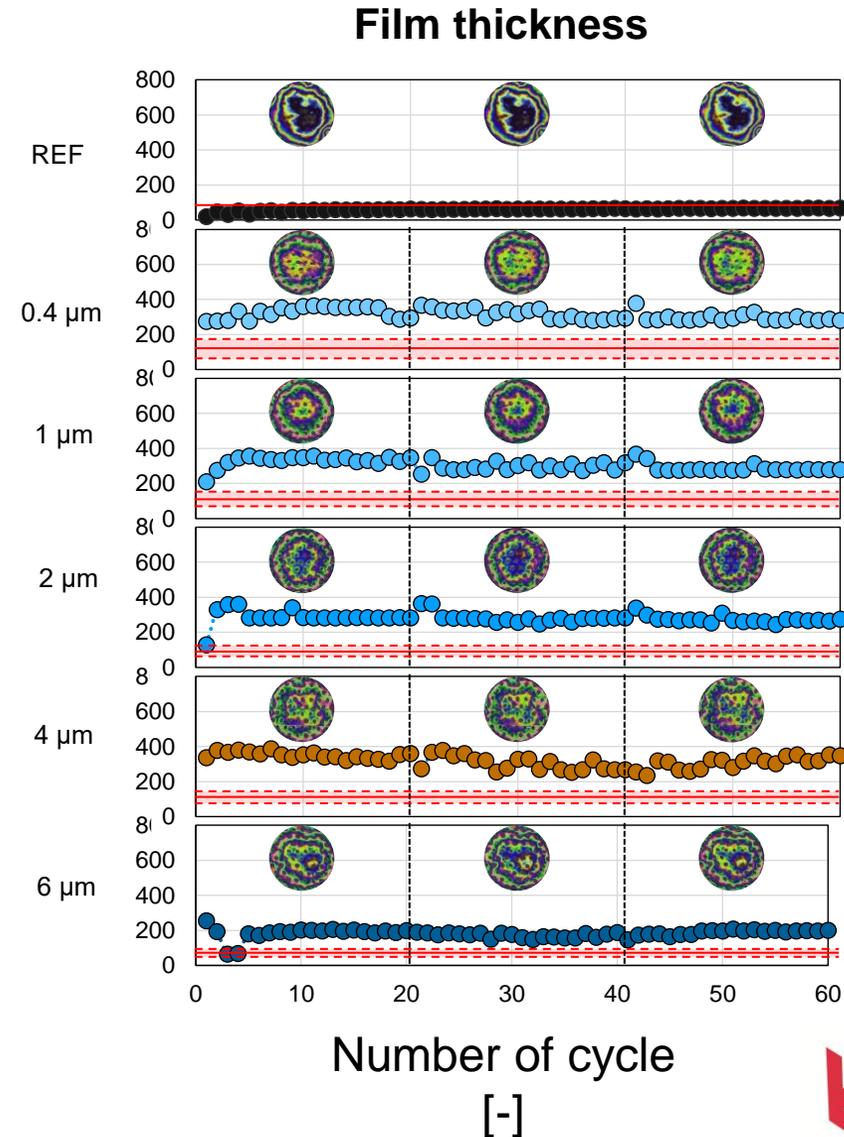
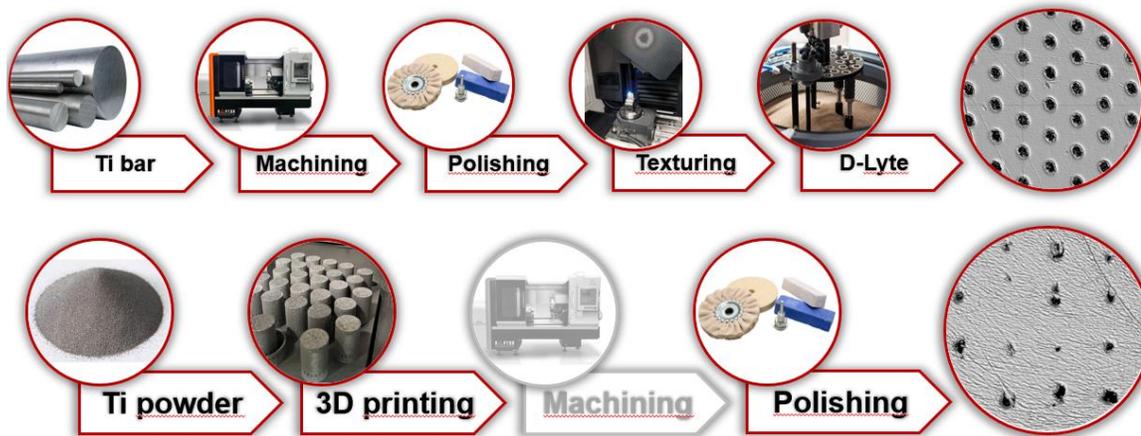
Application of electrolyte - 0.4 - 6 min



# Project - GACR 3D printed implants

## Ti6Al4V alloy

- complete separation of surfaces by a protein film
- reduction wear
- „protein lubrication regime“
- significantly increased proteins in textured and structured surfaces



# Publications

## 2024

RANUŠA, M.; ODEHNAL, L.; KUČERA, O.; NEČAS, D.; HARTL, M.; KŘUPKA, I.; VRBKA, M.; Effect of Surface Texturing on Friction and Lubrication of Ti6Al4V Biomaterials for Joint Implants. *Tribology Letters*, 73 (15), 2025. <https://doi.org/10.1007/s11249-024-01950-5>. Accepted 04 December 2024

**Q2, IF 2,9**

ODEHNAL, L.; RANUŠA, M.; MALÝ, M.; KŘUPKA, I.; KOUTNÝ, D.; HARTL, M.; VRBKA, M.; Tribological behaviour of additively manufactured Ti6Al4V with controlled surface structure: An application in small joint implants *Tribology International*. 2024. Submitted 07 November 2024 (TRIBINT-D-24-04410); **Under review. Q1, IF 6,1**

NECAS, D.; GELNAR, A.; ROTHAMMER, B.; MARIAN, M.; RANUŠA, M.; WARTZACK, S.; VRBKA, M.; KŘUPKA, I.; HARTL, M. Frictional Behavior and Surface Topography Evolution of DLC-Coated Biomedical Alloys *Biosurface and Biotribology*. 2024. Submitted 10 December 2024 (BSB-2024-12-0027); **Under review, Q3, IF 1,6**

## 2023

ODEHNAL, L.; RANUŠA, M.; VRBKA, M.; Tribological behavior of CoCrMo and Ti6Al4V alloys suitable for human joint implants: Application on first MTP joint. *Tribology International*,

**Q1, IF 5,62**

REBENDA, D.; RANUŠA, M.; ČÍPEK, P.; TOROPITSYN, E.; VRBKA, M. In Situ Observation of Hyaluronan Molecular Weight Effectiveness within Articular Cartilage Lubrication. *Lubricants*, 2023, roč. 11, č. 1, ISSN: 2075-4442. **Q2, IF 3,584**

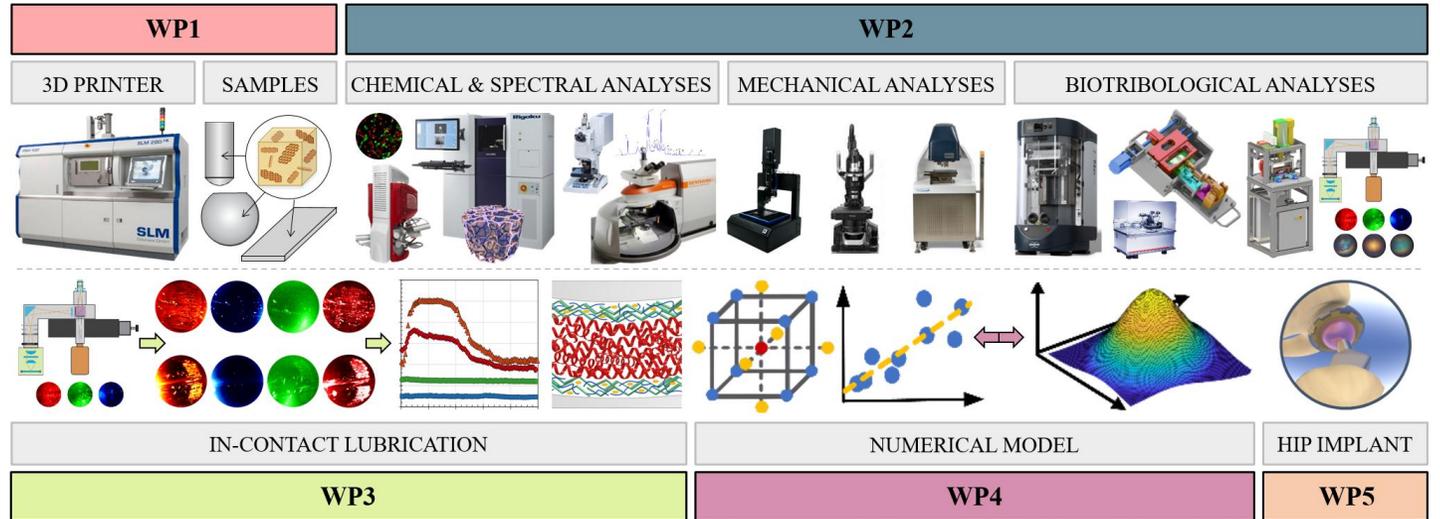
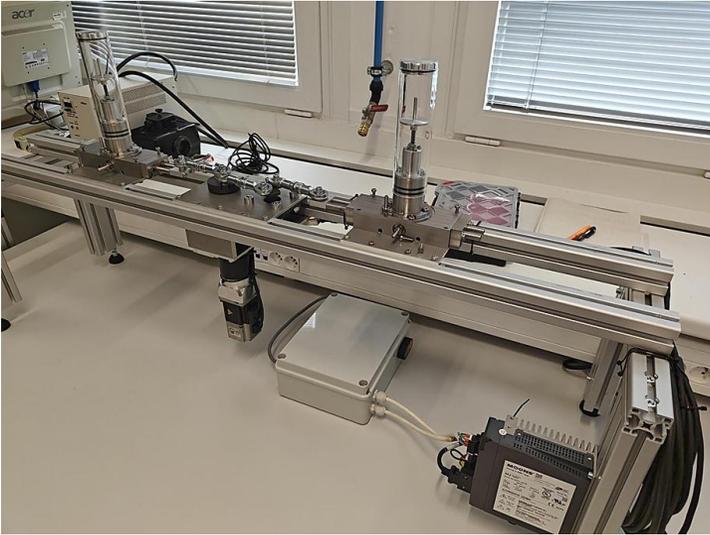
ODEHNAL, L.; RANUŠA, M.; WIMMER, M.; VRBKA, M.; KŘUPKA, I. Development of lubrication film and influence on friction in a total knee replacement during a gait cycle. *Tribology International*, 2023, roč. 178, č. Únor, s. 108073-108073. ISSN: 0301-679X. **Q1, IF 5,62**

## 2022

RANUŠA, M.; ONDRA, M.; REBENDA, D.; VRBKA, M.; GALLO, J.; KŘUPKA, I. Effects of Viscosupplementation on Tribological Behaviour of Articular Cartilage. *Lubricants*, 2022, roč. 10, č. 12, ISSN: 2075-4442. **Q2, IF 3,584**

RANUŠA, M.; ČÍPEK, P.; VRBKA, M.; PALOUŠEK, D.; KŘUPKA, I.; HARTL, M. Tribological behaviour of 3D printed materials for small joint implants: A pilot study. *Journal of the mechanical behavior of biomedical materials*, 2022, roč. 105274, č. 132, ISSN: 1751-6161. **Q2, IF 4,042**

# Future plans



- Fluorescence observation of 3D printed surfaces
- the impact of the use of DLC coatings
- Wear analysis
- AZV project ( in review)

- partial involvement in the project: 3D-printed composites with a metal matrix reinforced by 2D MXene nanolayers for next-generation biomedical implants. applicant doc. Nečas



# Participation in research projects

## Projects:

- GACR An investigation of joint fluid viscosupplementation and its impact on friction and lubrication 2019, applicant prof. Vrbka
  - Project successfully ended in 2022
- GACR Study of lubrication of small joint implants produced by 3D metal printing 2021, applicant prof. Vrbka
  - Project successfully ended in 2024
- TACR SIGMA 2023 - Study of lubrication of small joint implants produced by 3D metal printing, applicant Ranuša
  - Unfunded project
- TACR SIGMA 2024 - Development of a structured friction surface for a small joint implant manufactured using 3D printing, applicant Ranuša
  - Unfunded project
- AZV– (member of the research team)
  - Project in review
- GACR - 3D-printed composites with a metal matrix reinforced by 2D MXene nanolayers for next-generation biomedical implants
  - Partial involvement in the project

# Other activities

## Diploma Theses (2x)

*Bc. Kučera 2024, Tření a mazání kloubní chrupavky*

*Bc. Martin Ondra 2022, Vliv viskosuplementace na mazání kloubní chrupavky*

## Bachelor Theses (6x)

*Matyáš Heto 2024, Tření titanových povrchů v implantologii*

*Michael Koutný 2024, Struktury povrchů u implantátů vyrobených 3D tiskem*

*Mikuláš Křístek 2024, Laserová úprava povrchů malých kloubů člověka*

*Ondřej Kučera 2023, Dopad struktury povrchu implantátu na tření*

*Martin Matovič 2022, Vliv mikrostruktur povrchu implantátu na mazací procesy v kontaktu*

*Jakub Montag 2022, Konstrukce vrtačky na ocelové trubky*

## Teaching

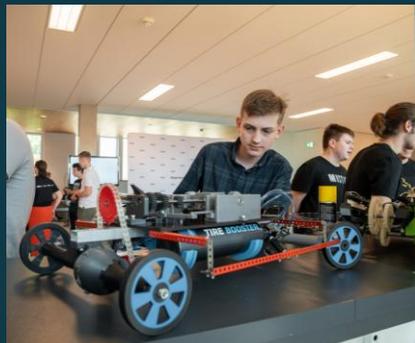
*OZP – supervising, teaching*



**PNEURACER**



# 1st year of the competition



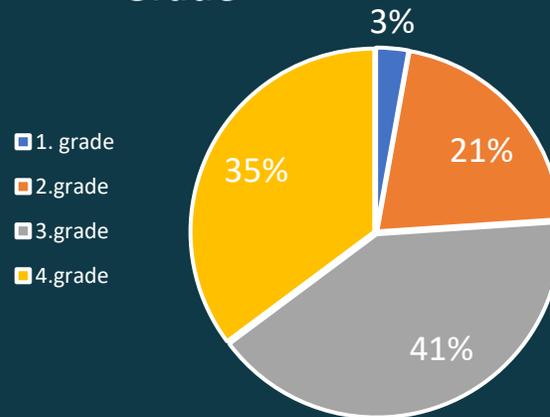
# 1st year of the competition



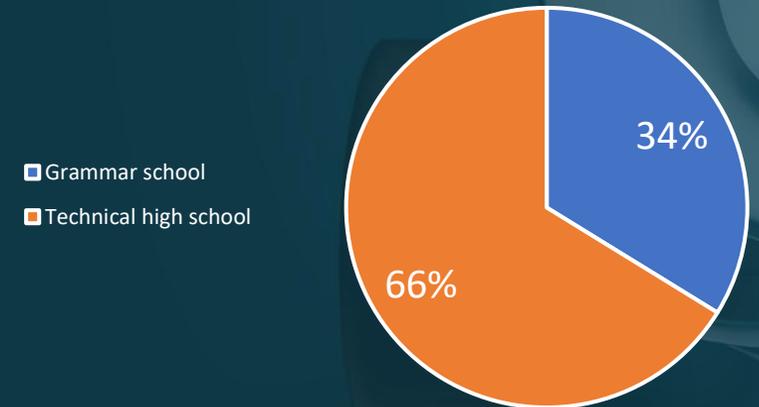
- 27 registred teams
- 17 advancing to the second round
- 10 finalists
- 71 students (10 students were admitted to VUT)
- 10 teachers



Grade



Type of school

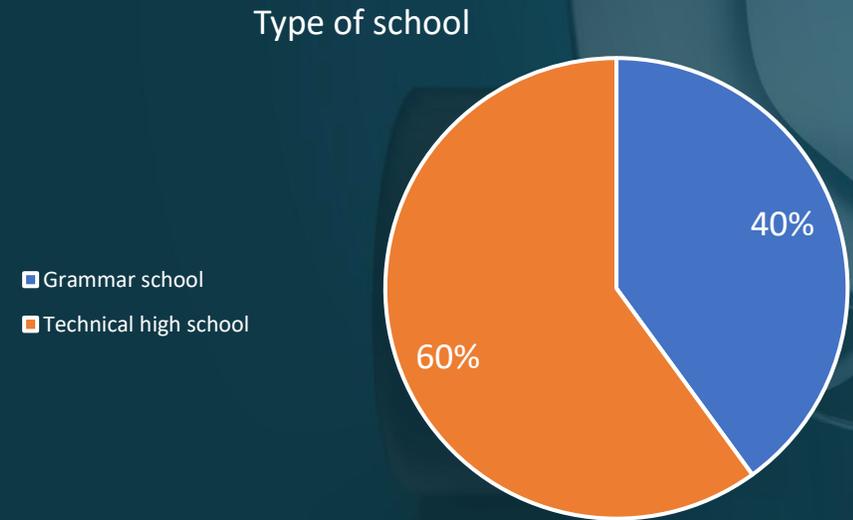
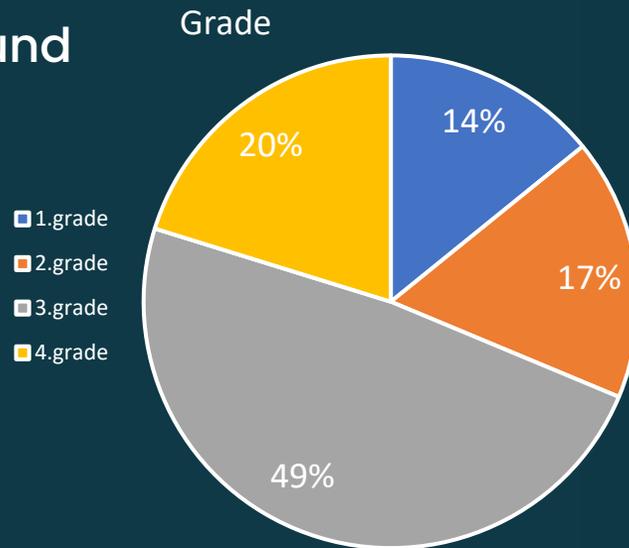




# Goals set for the 2nd year

- To assess the sustainability of the current competition concept.
- To acquire more teams
- To improve the quality of advancing teams
- To fix the issues identified in the first year.

- 38 registred teams
- 25 advancing to the second round
- 15 finalists



# PNEURACER

- Seznámíš se s pneumatickými systémy
- Otestuješ svého konstrukčního ducha
- Realizuješ své nápady

**JOIN**  
**Our team**





Thank you ...

Matúš Ranuša

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